

ROXSAT

SATIN TOPCOAT

7 good reasons for using ROXSAT

1. ROXSAT is an oil-based **rust-proof** satin topcoat containing corrosion inhibitor pigments.
2. Very good resistance to **the elements** and **U.Vs**.
3. Multi-purpose: it's both a **primer** and a **topcoat**.
4. The selection of resins offers **excellent adhesion and hardness**.
5. Excellent **adhesion** on previous topcoat.
6. Binding agents provide **flexible** film.
7. Colours: **RAL colour chart**. Excellent colour **stability**.

Particularly suitable for use in



Public buildings



Industry



Agriculture

Ferrous metals, steel frames, metal joinery...

Old paints, topcoats. No reaction to solvents.

Boilers, agricultural materials, manufacturing equipment, industrial metal structure.

Characteristic at 20°C	Instructions for use
<p>Appearance : Matt satin SF at 20°C : 30.6% Density NFT 30020: 1.34 (+/- 0.05) Dry matter Volume: 45% Dry matter weight: 66% Average coverage: 8 to 10 m²/l Classification: AFNOR NFT 36 005 - Family I - class 4/1 Drying time: (at 23 °C and 50 % Relative Humidity Dust protection: 1h Handling: 3h New coat: 24 h</p> <p>DO NOT USE On greasy, rusty, damp or frozen surfaces. On non-ferrous metals or alkaline surfaces. In hot, sunny conditions. Conservation: 1 year in closed original packaging (temperature > 5°C and < 30°C)</p> <p>For more information, see MSDS.</p>	<p>SURFACE PREPARATION BEFORE PAINTING: (Conform to DTU 59.1)(NF P74-201-1 & 2)</p> <p>The surface must be free of grease, calamine or rust. On steel, a preparation with DEPHOXE is advised to obtain better paint adhesion. Old paints must be washed and lightly sanded. Unpainted parts must be painted with ROXSAT. For painted surfaces : clean or remove paint, sand, remove dust For unpainted surfaces : sand, degrease, remove dust</p> <p>PRODUCT PREPARATION: Mono-component. Mix the product with the appropriate tool for the volume. For 5 kg, use a knife which is 5cm wide and 35/40cm long.</p> <p>Do not apply galvanized metals.</p>

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DEPHOXE : Dérouillant dégraissant phosphatant



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Tél 02 97 54 50 00
www.7darmor.fr

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APPLICATION

System	Surface nature	
	Raw metal	Painted metal
Printing	ROXSAT Dilution 0 to 5%	
Medium		ROXSAT Dilution 0 to 5%
Finishing	ROXSAT Dilution 0 to 5%	ROXSAT Dilution 0 to 5%

Material:

Brush

Roller : polyamide fiber sleeves on foam or 4mm pure velvet wool

Pneumatic pistol: dilution 10 to 15 %

Airless pump : dilution 0 to 5 %

Dilution and material cleaning: DILUPAINT

Do not apply with temperature lower than 5°C and higher than 30°C

The hygrometry will be lower than 65 % of relative humidity.

Do not apply in windy conditions, in direct sunlight or rain.

For specific surfaces and applications a preliminary adhesion test should be done.

VOC : European limited value for this product (cat.A/i): 500g/l. This product contains 500g/l of VOC maximum.



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